

To : Parts Warehouse Department
From : Quality Control Department
Re : Product Parts Change
Date : November 28, 2025
Reference no.: QCD-000-25-A-103
Cc. : PROD'N / SERVICE / PCO / SALES / ENG. / DCO

We would like to inform your good office that, based on the results of our IQC inspection, we have identified changes in certain parts of the product listed below.

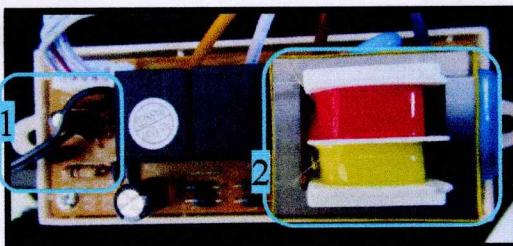
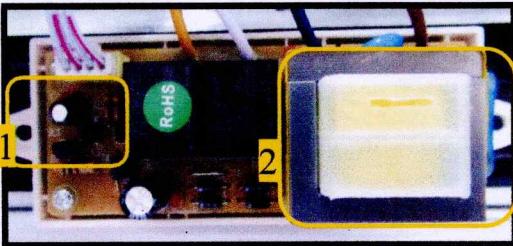
P/O. Number	Model	Quantity	Serial Number Range
KT-2509FM-01	KAC-36TCRM	808 units	14032509-12367 to 13174
	KAC-48TCRM	585 units	14042509-11801 to 12385

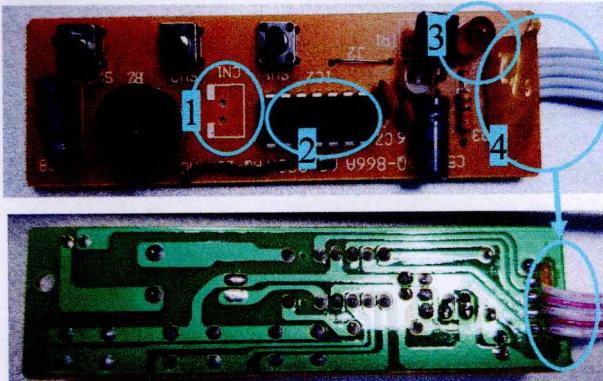
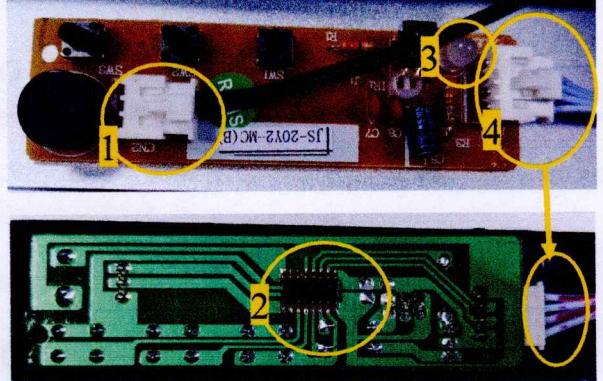
1. EXTERNAL PARTS:



With AIR CURTAIN printed and with POP sticker on front panel

2. INTERNAL PARTS:

PREVIOUS MAIN PCB/ POWER SUPPLY	NEW MAIN PCB/ POWER SUPPLY
 <p> NY-866-FRZ 220V / 6.3A </p> <p> 1. The DOOR sensor was connected 2. The transformer has no cover </p>	 <p> DY-2J (10) B220-W0(Y) B3 220-240V / 10A </p> <p> 1. Removed the DOOR sensor and transfer to display board 2. The transformer has cover </p>

PREVIOUS DISPLAY / CONTROL BOARD	NEW DISPLAY / CONTROL BOARD
 <p>AQ-866A / AQ-833A / AQ-20M-MC</p> <ol style="list-style-type: none"> 1. No DOOR sensor connector 2. The IC was located on front 3. RED LED indicator 4. 5 wires connector terminals (silicon) 	 <p>JS-20Y2-MC (B)</p> <ol style="list-style-type: none"> 1. With DOOR sensor connector 2. The smaller IC located at the back 3. RED and GREEN LED indicator 4. 4 wires connector terminals (clip type)

Remarks: The new parts can also be used in previous units because they have the same dimensions.

For your reference,

Prepared by :

Alberto I. Francisco

QC Asst. Supervisor

11/28/25

Noted by :

Eng. Kenneth P. Zamora

Asst. Plant Operations Manager

PARTS WAREHOUSE:

1. The DOOR sensor was connected
2. The transformer has no cover

1. Removed the DOOR sensor and
2. The transformer has cover

PRODUCTION: