

TO : ALL RELEVANT STAKEHOLDERS
FROM : PLANT ENGINEER-ASST. SUPERVISOR / PROCESS ENGINEER
SUBJECT : DESIGN CHANGE NOTICE FOR WATER DISPENSER
DATE : September 22, 2025
REF. NO. : ENG-000-25-9-006
CC : QC PLANT, PRODUCTION, PCO, SVC

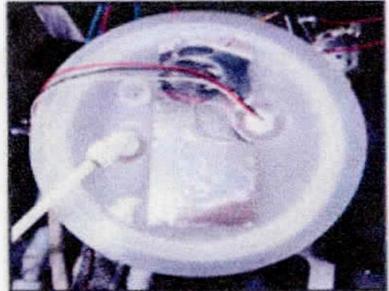
Design Change Notice (DCN)

Product: Water Dispenser

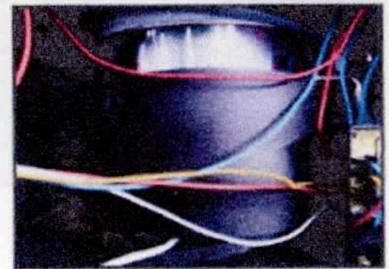
Model: KWD-BLC-2088B

1. Summary of Changes

A. Cold Tank Cover

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
COLD TANK COVER	<p>BEFORE: The water tank cover was direct on unit top cover</p> <p>NOW: Water tank with own top cover and with breather</p>	

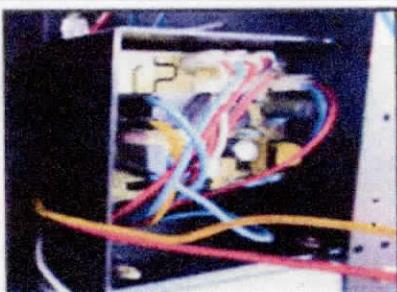
B. Cold Tank

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
COLD TANK	<p>BEFORE: The water tank insulated by Styrofoam</p> <p>NOW: The water tank insulated by Black Foam</p>	

C. Power Switch

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
POWER SWITCH	<p>BEFORE: No power switch On and Off</p> <p>NOW: With power switch On and Off (Yellow)</p>	

D. Control PCB

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
CONTROL PCB	<p>BEFORE: No box protection on PCB</p> <p>PREVIOUS: SRJ-03</p> <p>NOW: With box protection of PCB</p> <p>NEW: CBJP30-LED-0FK</p>	

E. Bottle Cover

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
BOTTLE COVER	<p>BEFORE: White plastic materials</p> <p>NOW: Transparent plastic materials</p>	

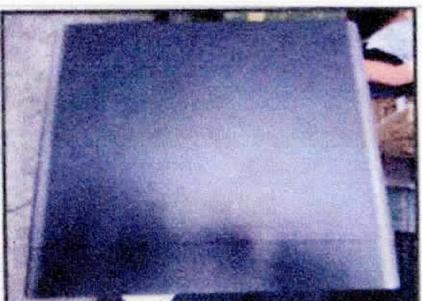
F. Warm Normal Water Tank

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
WARM NORMAL WATER TANK	BEFORE: Short Pipe NOW: Extended Pipe	

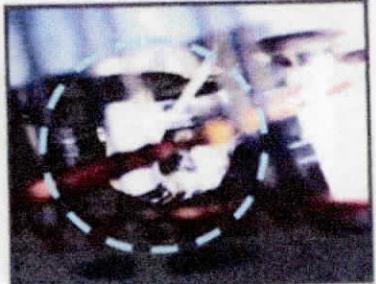
G. Door Switch

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
DOOR SWITCH	BEFORE: Without Door Switch NOW: with door switch	

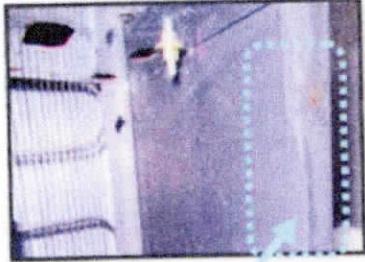
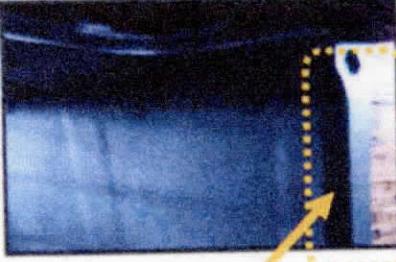
H. Top Cover

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
TOP COVER	BEFORE: Glossy Black NOW: Matte Black Color	

I. Cold Hose

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
COLD HOSE	BEFORE: Without insulation NOW: With insulation tape	

J. Side Casing

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
SIDE CASING	 BEFORE: Single / Angle Bend Only	 NOW: Double / C Bend

K. Front

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
FRONT	 BEFORE: No POP Sticker	 NOW: With POP Sticker

L. Comp. Motor

PARTS	DIFFERENCES	UNIT PARTS PHOTO'S
COMP. MOTOR	<p>PREVIOUS: QD30L W 220-240V / 50/ 60Hz /R134a Ningbo Anuodan Machinery Co. LTD</p> 	<p>NEW: S30G 220-240V / 50/ 60Hz / 1PH Zhejiang Asbella Refrigeration</p> 

2. Reason for Change

The KWD-BLC-2088B model has undergone significant improvements through various component changes. These enhancements are designed to further extend the unit's durability and overall lifespan, ensuring long-term reliability and performance. In addition, the modifications strengthen the safety features to provide greater protection for consumers, while also improving its ease of use to deliver a more user-friendly experience.

3. Impact Analysis

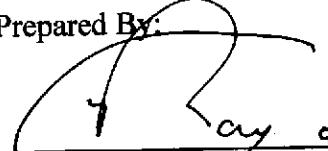
a. Quality:

- The changes are expected to result in improved product efficiency, stability and durability.

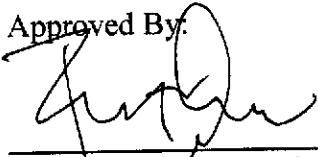
4. Implementation

a. Effective Date: The new parts design has been implemented by the supplier and is now in effect for all incoming units starting this **September 5, 2025**

Prepared By:


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Approved By:


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