

TO : Service Department  
Thru : Mr. Alvin De Rivera - Service Manager  
Subject : New Design of Main Board and Display Board for KEA-60BDRDCA  
Date : June 20, 2025  
Ref : OOP-000-25-06-028  
CC : DCO / Engr. Zamora / Engr. Acosta / Engr. Mauricio / Branch Office / ASP

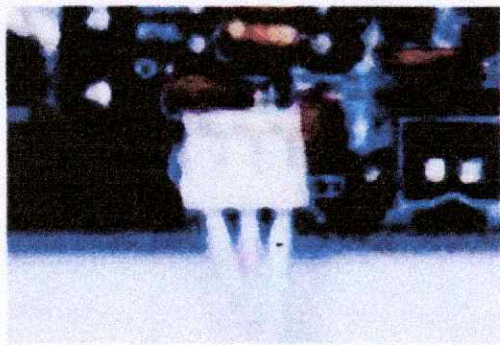
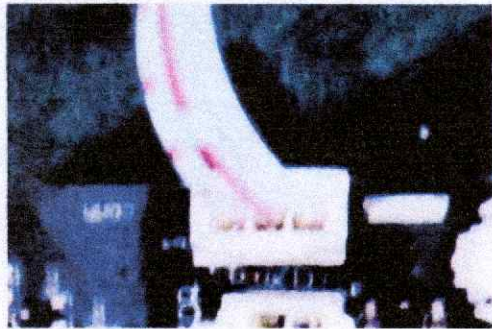
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This Technical Bulletin serves to inform Service and ASP about the changes to the KEA-60BDRDCA.

In line with our continuous improvement initiatives, We have changed the design and improved the Main Board and Display Board to further enhance their performance.

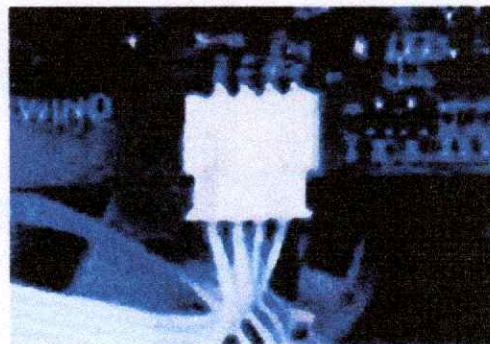
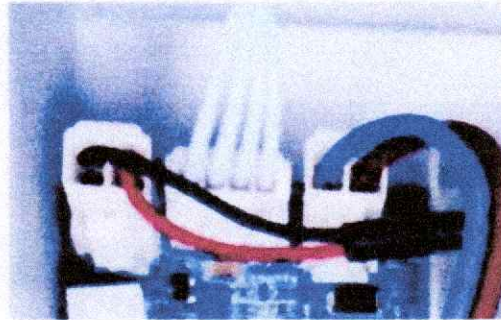
See photo below:

**Previous**



**3 Wires**

**New**



**4 Wires**

The new design begins with serial number 22022502-10701. When replacing older units, always ensure the Main Board and Display Board are replaced together due to their wire connectors.

*\*NOTE: The wire connector is included with the display board.*

For your information,

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RD - Supervisor

Approved by:

Mr. Ronaldo D. Ruiz  
Asst. To the President