

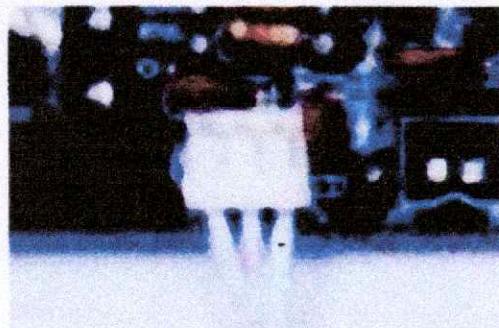
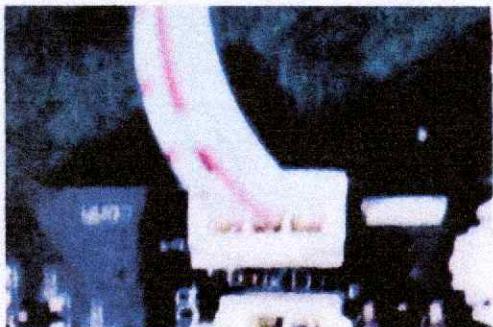
TO : Service Department
Thru : Mr. Alvin De Rivera - Service Manager
Subject : New Design of Main Board and Display Board for KEA-60BDRDCA
Date : June 20, 2025
Ref : OOP-000-25-06-028
CC : DCO / Engr. Zamora / Engr. Acosta / Engr. Mauricio / Branch Office / ASP

This Technical Bulletin serves to inform Service and ASP about the changes to the KEA-60BDRDCA.

In line with our continuous improvement initiatives, We have changed the design and improved the Main Board and Display Board to further enhance their performance.

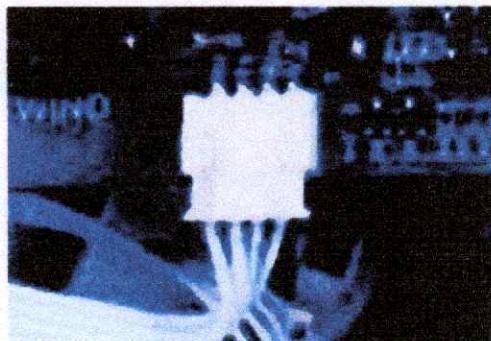
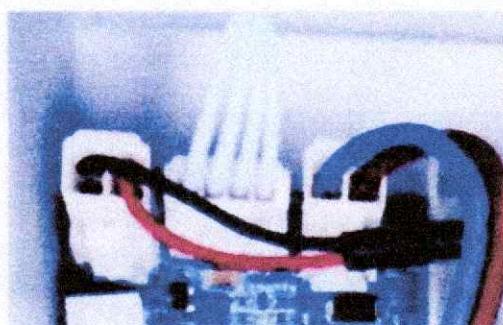
See photo below:

Previous



3 Wires

New



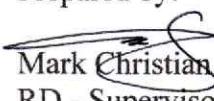
4 Wires

The new design begins with serial number 22022502-10701. When replacing older units, always ensure the Main Board and Display Board are replaced together due to their wire connectors.

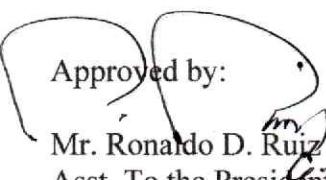
**NOTE: The wire connector is included with the display board.*

For your information,

Prepared by:


Mark Christian T. Solis
RD - Supervisor

Approved by:


Mr. Ronaldo D. Ruiz
Asst. To the President